

## 114

Teileliste

Parts list

Lista de piezas

零件表

Diese Teileliste hat für Maschinen ab nachfolgender  
Seriennummer Gültigkeit:

This parts list applies to machines from the following  
serial numbers onwards:

Esta lista de piezas tiene validez para máquinas a partir del  
número de serie siguiente:

本零件表对从下列系列号起的机器有效:

# 6 001 000 →

Alle Informationen und Abbildungen waren zum Zeitpunkt der Druckgebung auf dem neusten Stand.

Technische Änderungen vorbehalten!

Der Nachdruck, die Vervielfältigung sowie die Übersetzung - auch auszugsweise - aus PFAFF-Teilelisten ist nur mit unserer vorherigen Zustimmung und mit der Quellenangabe gestattet.

At the time of printing, all information and illustrations contained in this document were up to date.

Subject to alteration!

The reprinting, copying or translation of PFAFF Parts lists whether in whole or in part, is only permitted with our previous permission and with written reference to the source.

Todas las informaciones e ilustraciones de este manual estaban al día en el momento de entregarse para su impresión.

¡ Salvo modificaciones técnicas!

La reimpresión, reproducción y traducción - aunque sólo sea parcial - de las listas de piezas PFAFF sólo está permitida con nuestro permiso previo e indicando la fuente.

所有信息和图片在付印时都是最新的。

保留技术更改的权力！

全部或部分翻印、复制以及翻译PFAFF-零件表  
必须事先经由我们同意并且注明来源。

**PFAFF Industrie Maschinen AG**

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### Achtung!



Wir machen ausdrücklich darauf aufmerksam, daß Ersatz- und Zubehörteile, die nicht von uns geliefert werden, auch nicht von uns geprüft und freigegeben sind. Der Einbau und / oder die Verwendung solcher Produkte kann daher u. Umständen konstruktiv vorgegebene Eigenschaften Ihrer Maschine negativ verändern. Für Schäden, die durch die Verwendung von Nicht-Originalteilen entstehen, übernehmen wir keine Haftung!

### Caution!



We warn you expressly that spare parts and accessories that are not supplied by us are not tested and released by us. Fitting or using these products may therefore have negative influences on features that depend on the machine design. We are not liable for any damage caused by the use of non-Pfaff parts!

### ¡Atención!



Se hace observar que en el caso de piezas de recambio y accesorios que no hayan sido suministrados por nosotros, quiere decir que non han sido sometidas por nuestra parte a un control y que no se les ha dado el visto bueno. Por esta razón, el montaje y/o empleo de tales productos puede repercutir negativamente en las características previstas en su máquina. ¡Para los daños que eventualmente pudiesen presentarse al utilizar piezas no originales, no asumimos ninguna garantía!

### 注意！



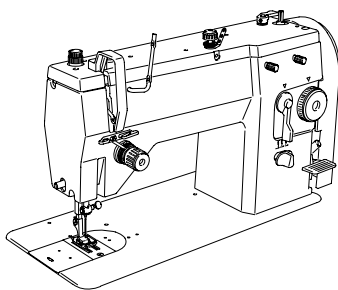
我们必须明确指出，所有不是由我们供货的备件和附件都未经我们检查，也没有被我们批准使用。装入和/或使用这些产品可能在一定的情况下会对机器的设计特性造成负面改变。对由于使用非原装件所造成的损失，我们不负任何责任！

- Die Seriennummer der Maschine, für die diese Teileliste Gültigkeit hat, ist auf der Titelseite aufgeführt.
  - Alle Teile sind so abgebildet, wie sie in der Maschine funktionsmäßig zusammengehören.
  - Gestrichelt dargestellte Teile zeigen angrenzende Teile aus anderen Funktionsgruppen.
  - Im oberen Teil der Bildseiten befindet sich eine Gesamtansicht der Maschine.
  - Der Einbauort der dargestellten Teile wird durch eine gerasterte Fläche gekennzeichnet.
  - Einrahmungen auf den Bildseiten zeigen, aus welchen Einzelteilen sich die Gruppenteile zusammensetzen.
  - Die auf den Bildseiten verwendeten Schlüsselzeichen (  ;  ;  usw.) sind im Kapitel "Erläuterungen der Schlüsselzeichen" aufgelistet.
- 
- The serial number of the machine to which this parts list applies is indicated on the cover page.
  - All parts are illustrated in function groups with the parts which they function together with in the machine.
  - Parts illustrated with broken lines are parts from other function groups which border on the illustrated function group.
  - The above section of the page of illustrations contains a total view of the machine. The place for the installation of the parts pictured here is marked by the grid.
  - The framed-in sections on the illustration pages show the individual parts comprising a group.
  - The key markings used on the illustrated pages (  ;  ;  etc.) are listed in the chapter "Explanation of key markings".
- 
- El número de serie de la máquina para la cual tiene validez esta lista de piezas va indicado en la página de título.
  - Todas las piezas están ilustradas tal como aparecen en la máquina para su funcionamiento.
  - Las piezas representadas con rayitas muestran piezas colindantes de otros grupos de funciones.
  - En la parte superior de las páginas ilustradas se puede ver una vista en conjunto de la máquina.
  - El lugar de montaje de la pieza representada va caracterizada mediante una superficie reticulada.
  - Los recuadros en las páginas ilustradas indican las piezas individuales de que se componen los grupos.
  - Los signos clave (  ;  ;  etc.) empleados en las páginas con ilustraciones van listados en el capítulo "Explicaciones de los signos clave".
- 
- 适用于本零件表的机器系列号列在首页上。
  - 所有的零件都按照其在机器中的功能情况合在一起表达。
  - 用虚线表示的零件为相邻功能组中的零件。
  - 图的上部为机器全景。
  - 所示零件的安装部位用影格面表示。
  - 页上的框表示这套组件都由哪些零件所组成。
  - 图页上所使用的标记 (  ;  ;  等) 列表在“标记说明”中。

- |                                                                                                                                                 |                                                                                                                                                                                                                                                                   |
|-------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <div style="border: 1px solid black; width: 40px; height: 20px; margin: 0 auto;"></div>                                                         | <p><b>Unterklassenabhängig, Teilenummer siehe Unterklassen-Ausstattung.</b><br/>Subclas-dependent, for part number see subclass parts listing.<br/>Dependientes de la subclase, para el número de pieza véase "Dotación de subclases".<br/>取决于子机型，零件号见子机型设备。</p>  |
| <div style="border: 1px solid black; width: 40px; height: 20px; display: flex; align-items: center; justify-content: center;"><b>6</b></div>    | <p><b>Nadeldicke und Spitzenform bei Bestellung angeben.</b><br/>Needle size and style of point to be stated on order.<br/>Grosor de aguja y forma de la punta, indíquese en los pedidos.<br/>在订货时给出针厚和针尖型式。</p>                                                  |
| <div style="border: 1px solid black; width: 40px; height: 20px; display: flex; align-items: center; justify-content: center;"><b>40/2</b></div> | <p><b>Tränken mit 28-011 201-44; Bestellnummer siehe Seite 8 - 1.</b><br/>Grease with 28-011 201-44; for part number see page 8 - 1.<br/>Engrase con grasa 28-011 201-44; para el número de pedido véase la página 8 - 1.<br/>浸油用 28-011 201-44; 订货号见 8 - 1页。</p> |
| <div style="border: 1px solid black; width: 40px; height: 20px; display: flex; align-items: center; justify-content: center;"><b>40/4</b></div> | <p><b>Fetten mit 28-011 202-43; Bestellnummer siehe Seite 8 - 1.</b><br/>Grease with 28-011 202-43; for part number see page 8 - 1.<br/>Engrase con grasa 28-011 202-43; para el número de pedido véase la página 8 - 1.<br/>上脂用 28-011 202-43; 订货号见 8 - 1页。</p>  |
| <div style="border: 1px solid black; width: 40px; height: 20px; display: flex; align-items: center; justify-content: center;"><b>96</b></div>   | <p><b>Länge angeben</b><br/>State length<br/>Indíquese la largura<br/>给出长度</p>                                                                                                                                                                                    |



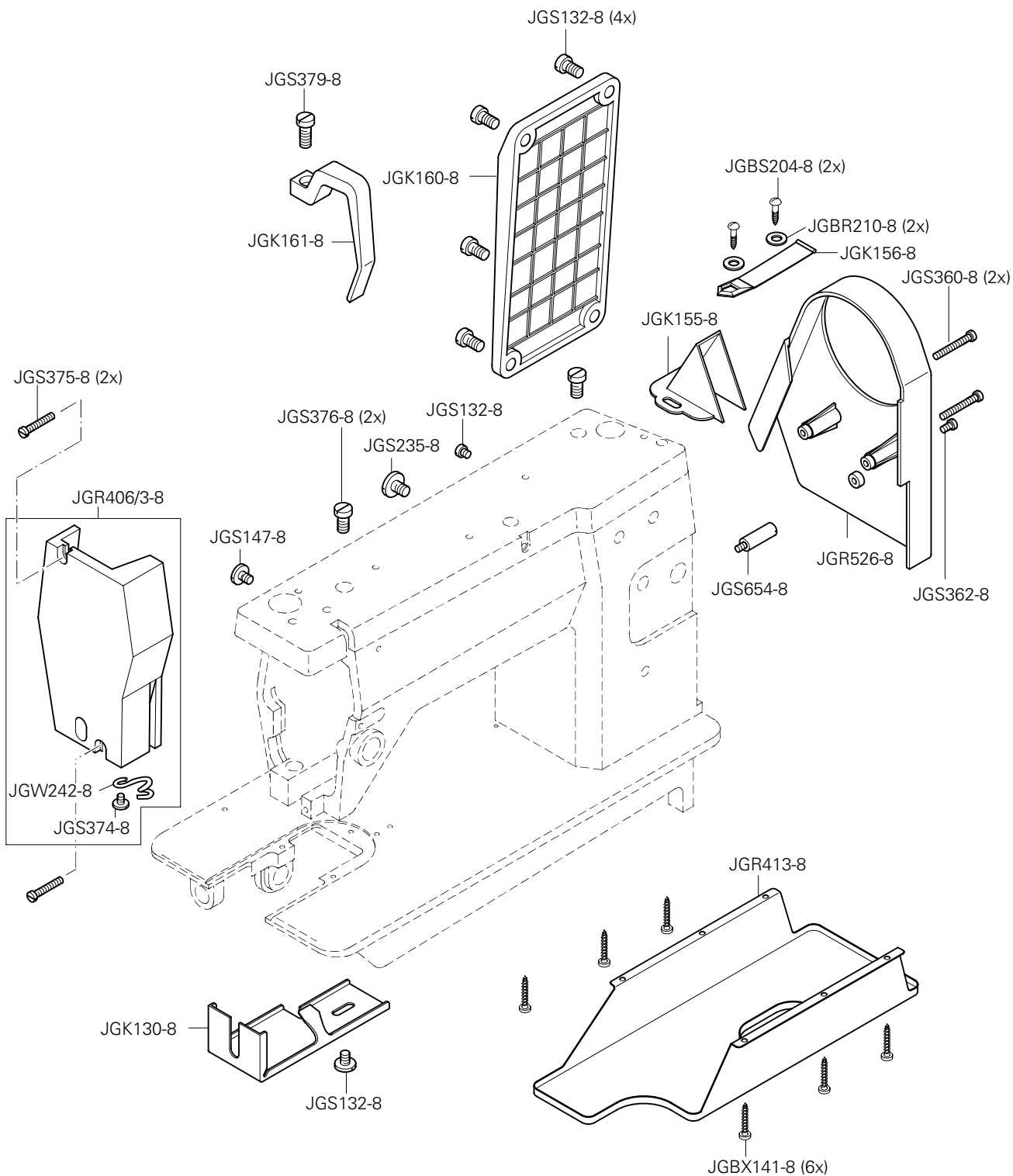




Gehäuseteile  
Housing sections  
Piezas del cárter  
机身零件

PFAFF 114

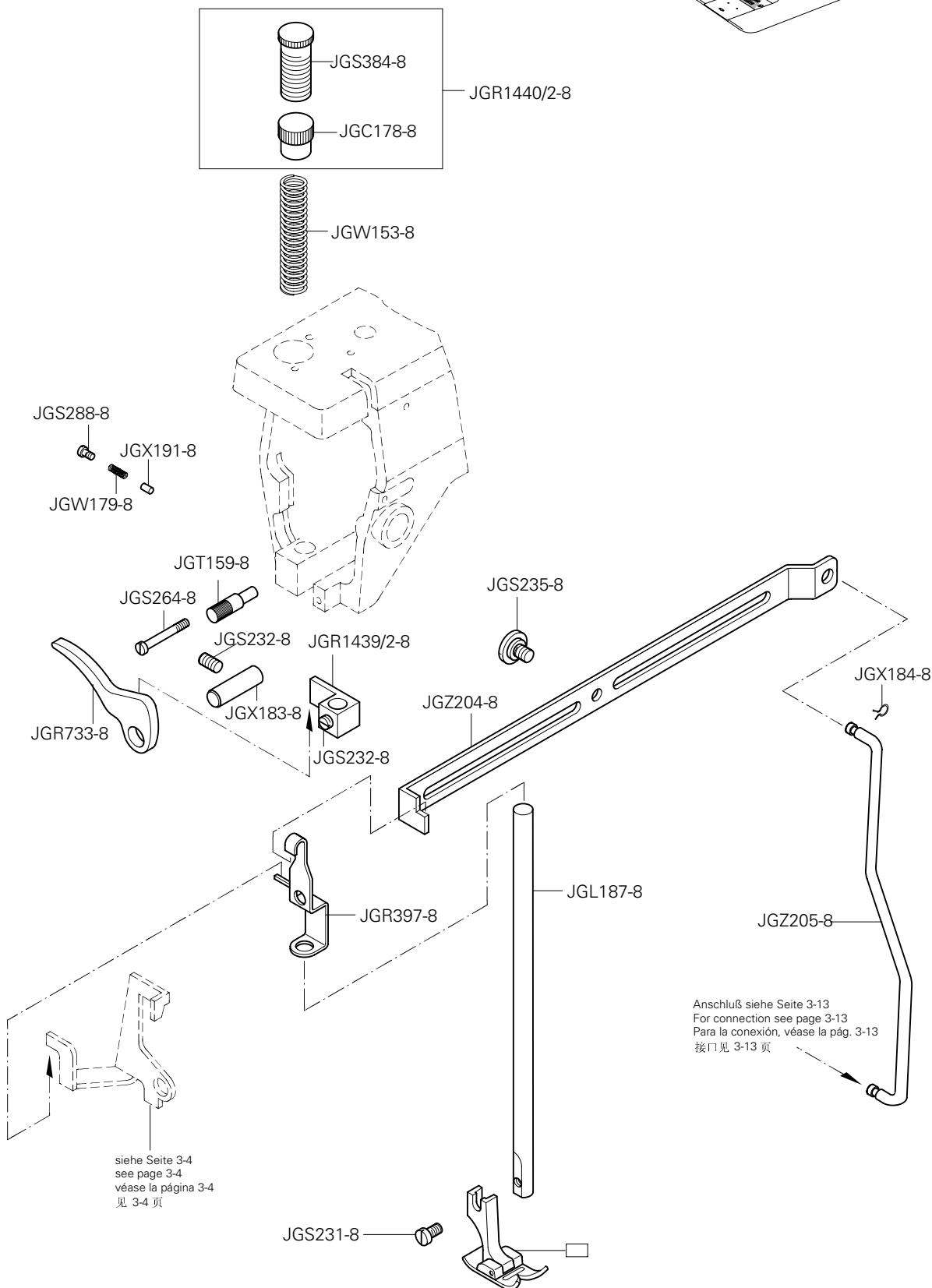
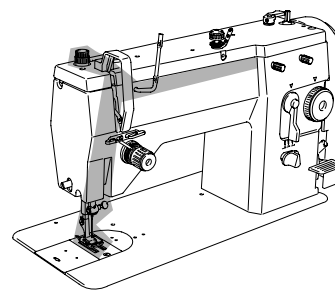
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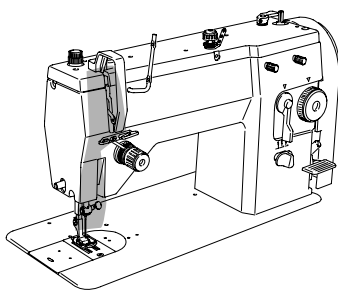


# 3.02

Kopfteile  
Needle head parts  
Piezas de la cabeza  
机头零件

PFAFF 114

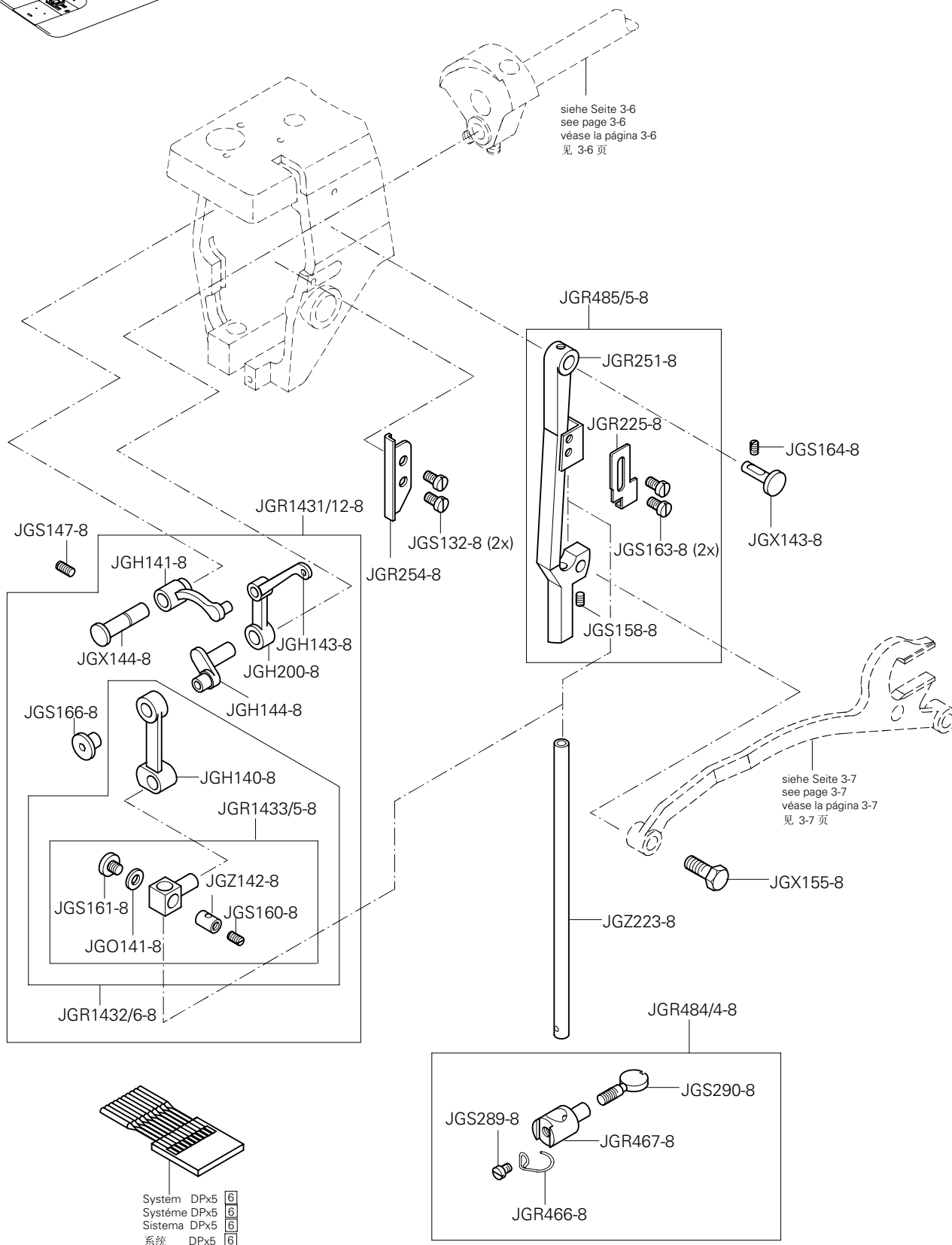




Kopfteile  
Needle head parts  
Piezas de la cabeza  
机头零件

PFAFF 114

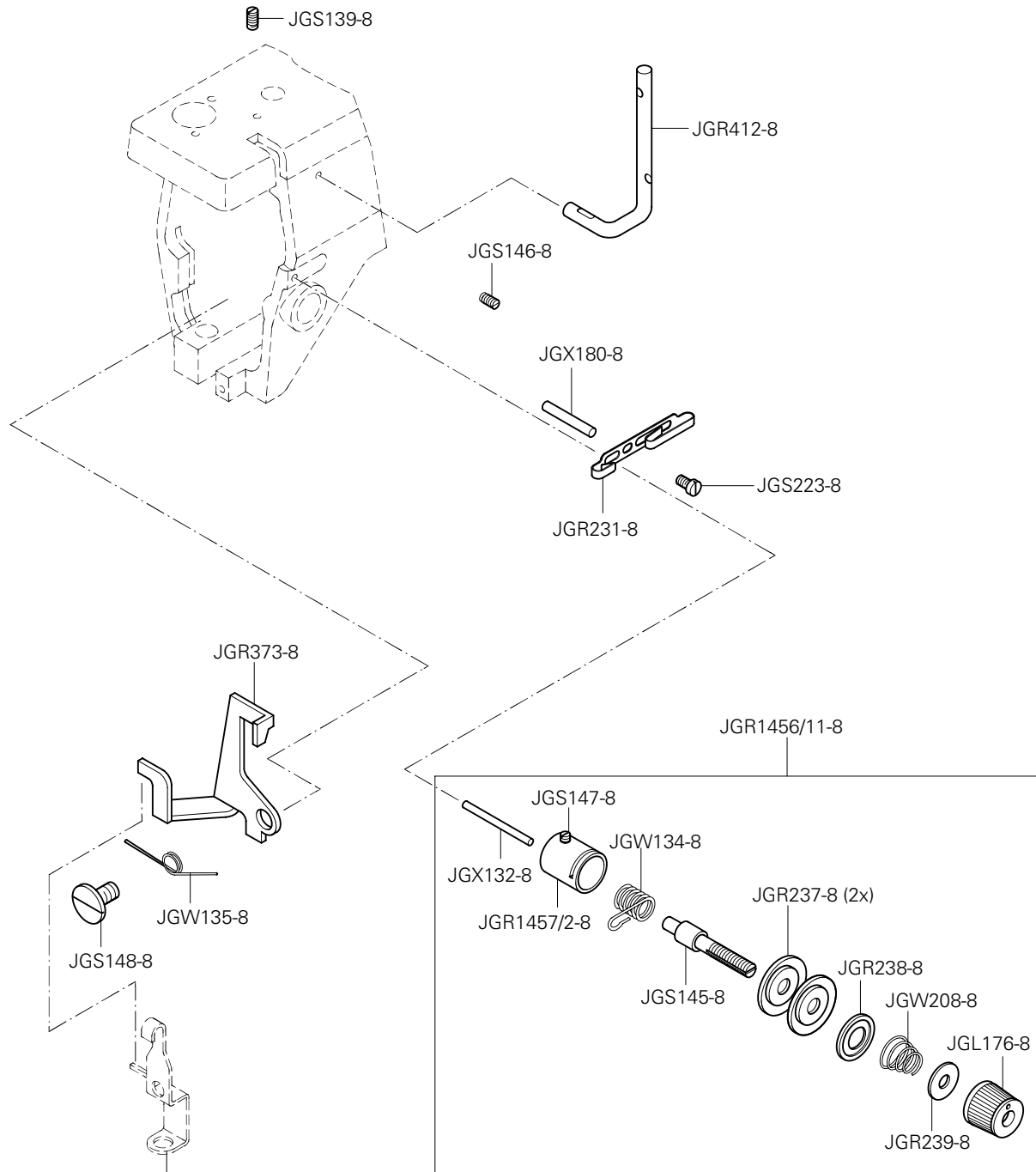
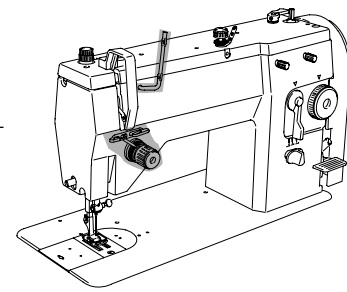
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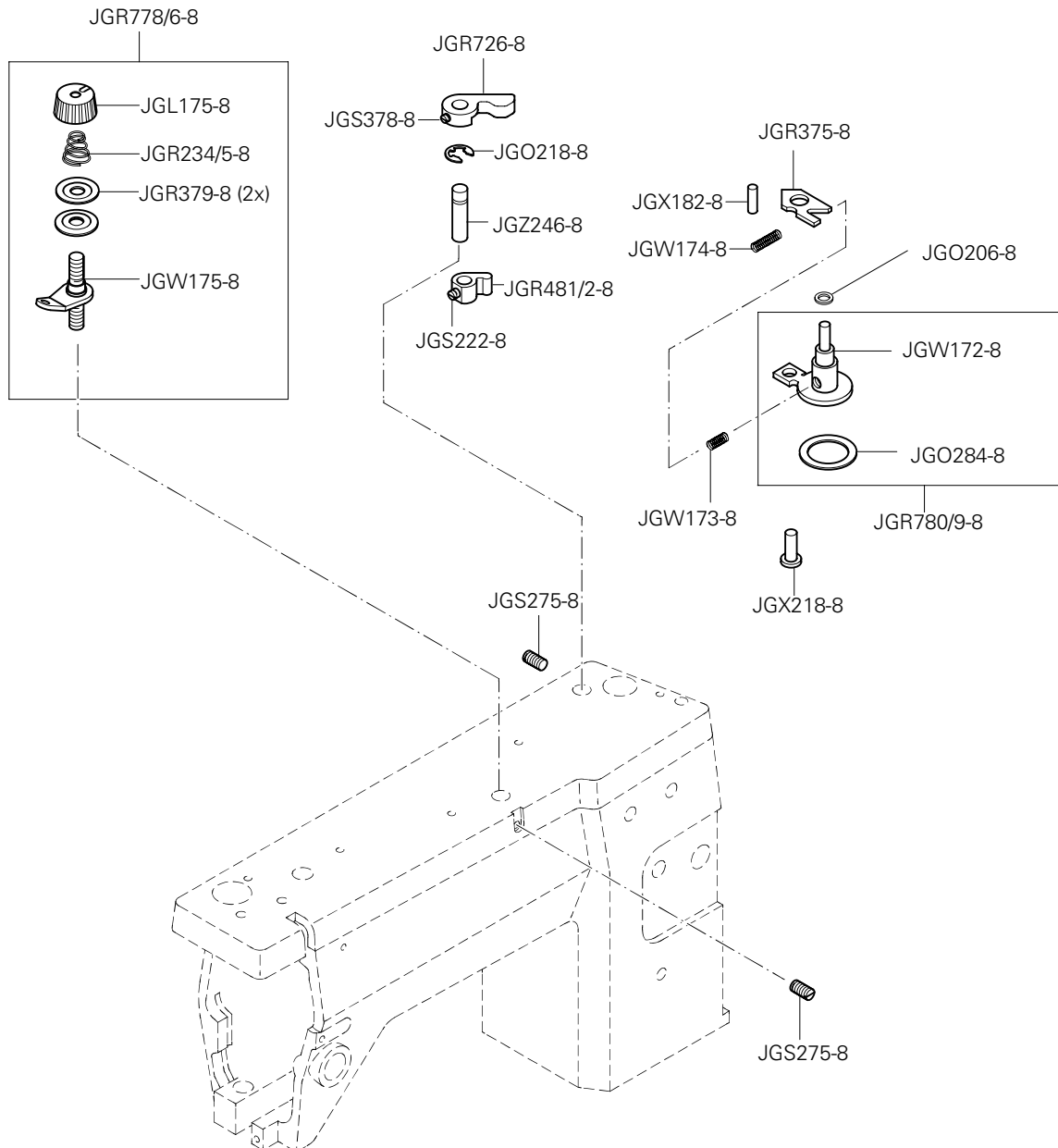
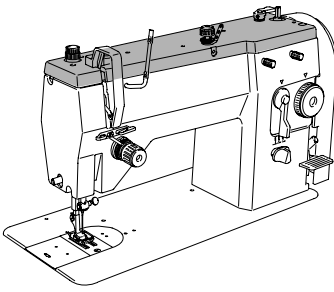
# 3.02

Kopfteile  
Needle head parts  
Piezas de la cabeza  
机头零件

PFAFF 114



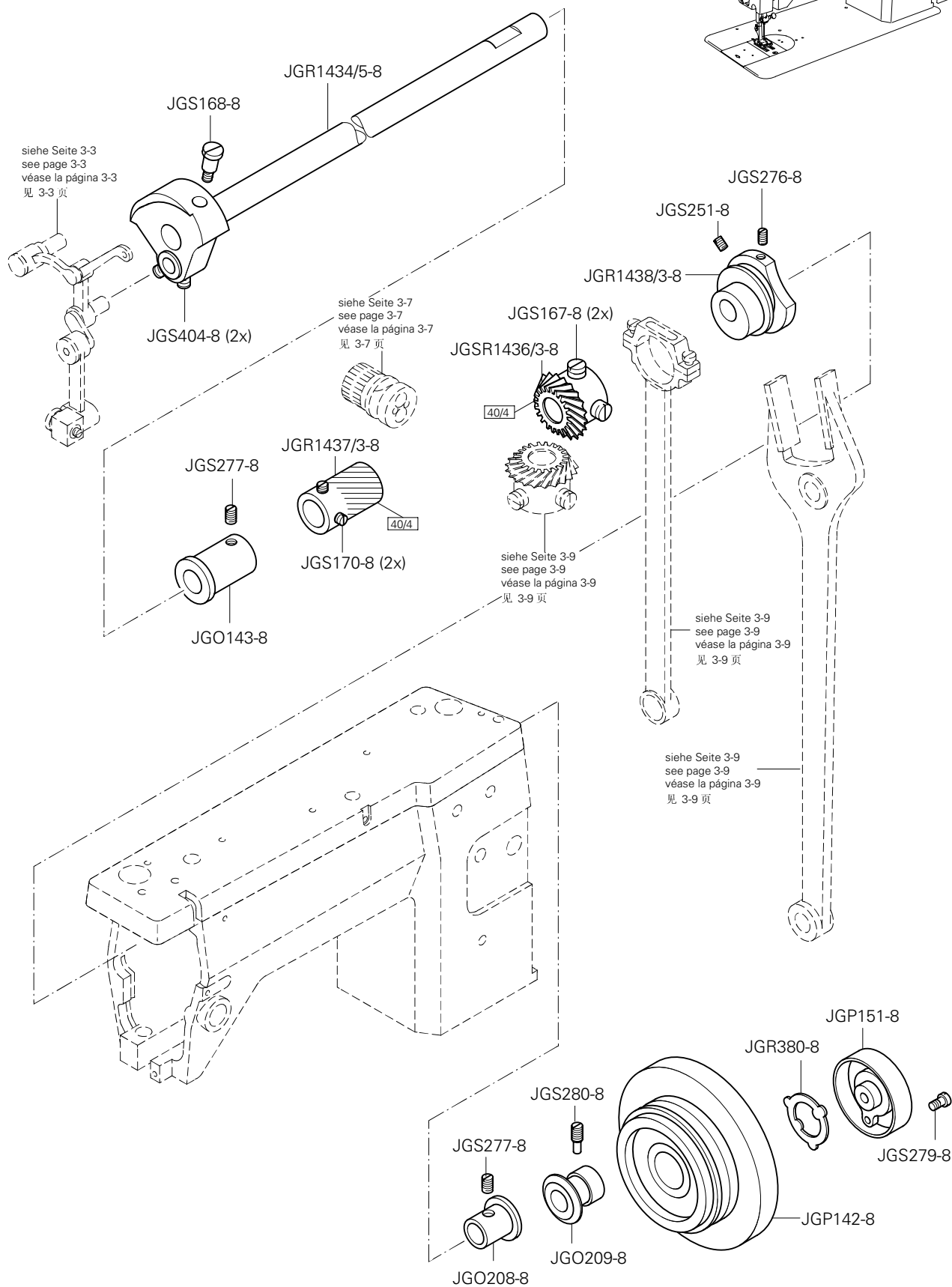
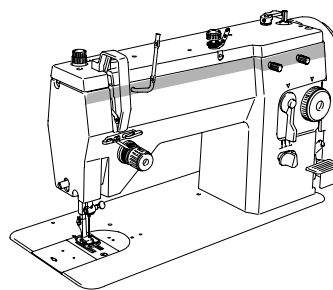
siehe Seite 3-2  
see page 3-2  
véase la página 3-2  
见 3-2 页

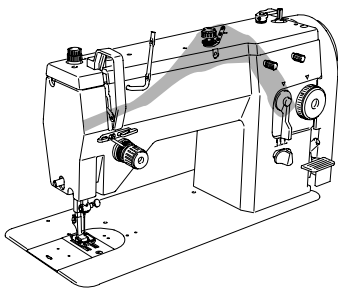


# 3.03

Armteile  
Arm parts  
Piezas del brazo  
机臂零件

PFAFF 114

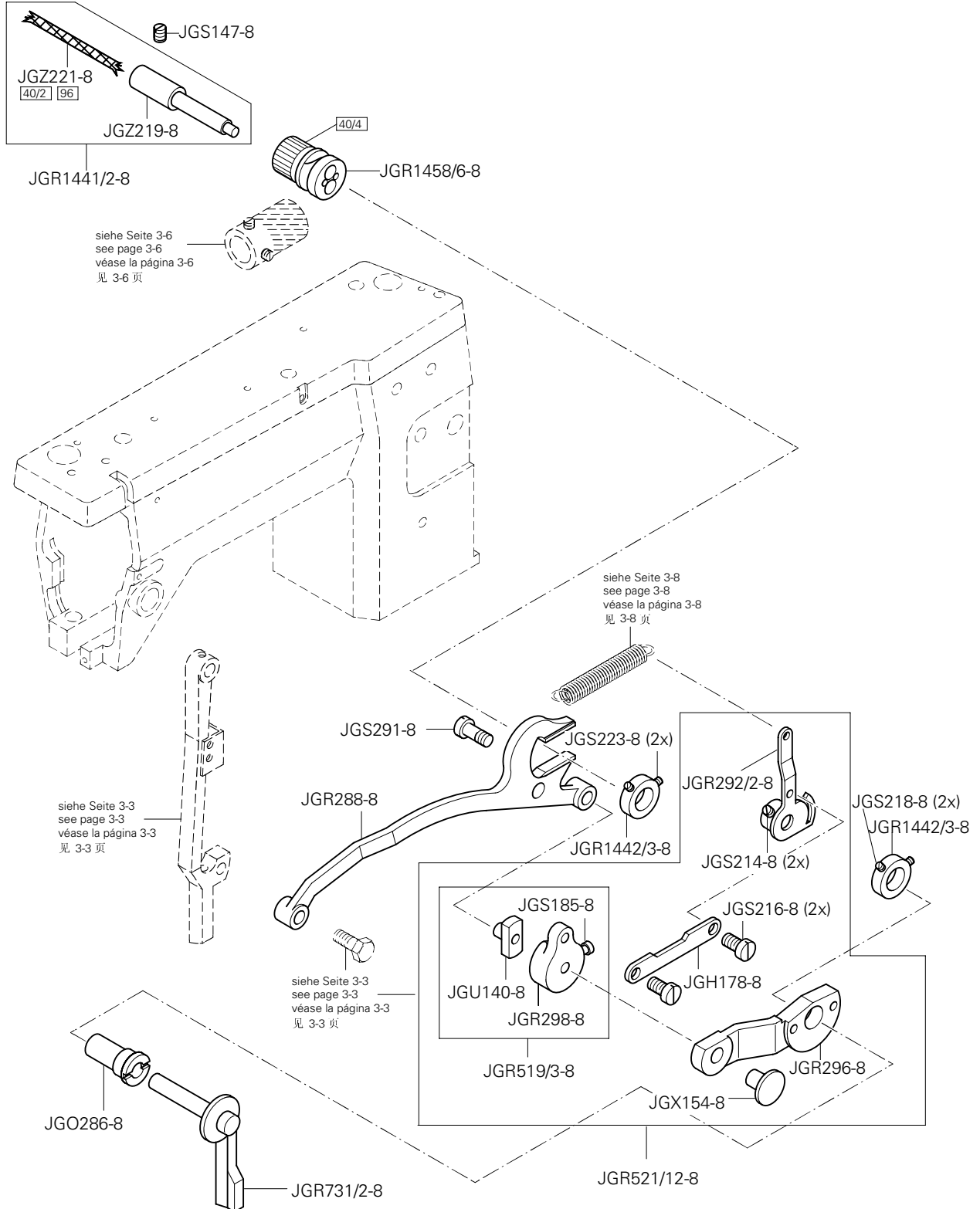




Armteile  
Arm parts  
Piezas del brazo  
机臂零件

PFAFF 114

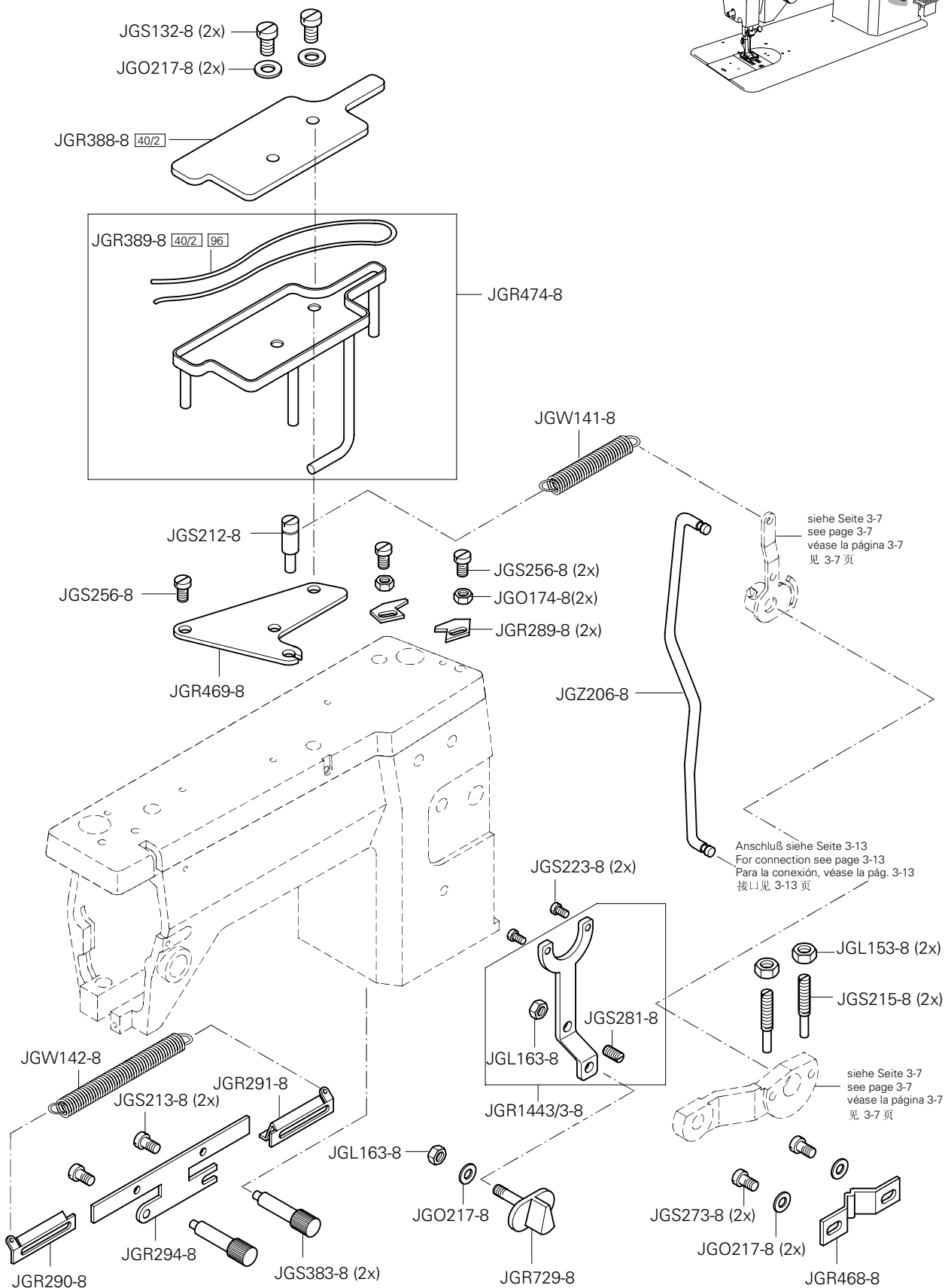
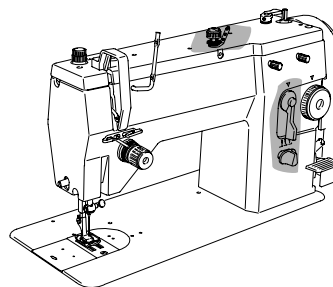
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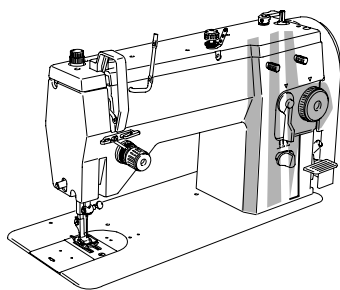
# 3.03

Armteile  
Arm parts  
Piezas del brazo  
机臂零件

PFAFF 114



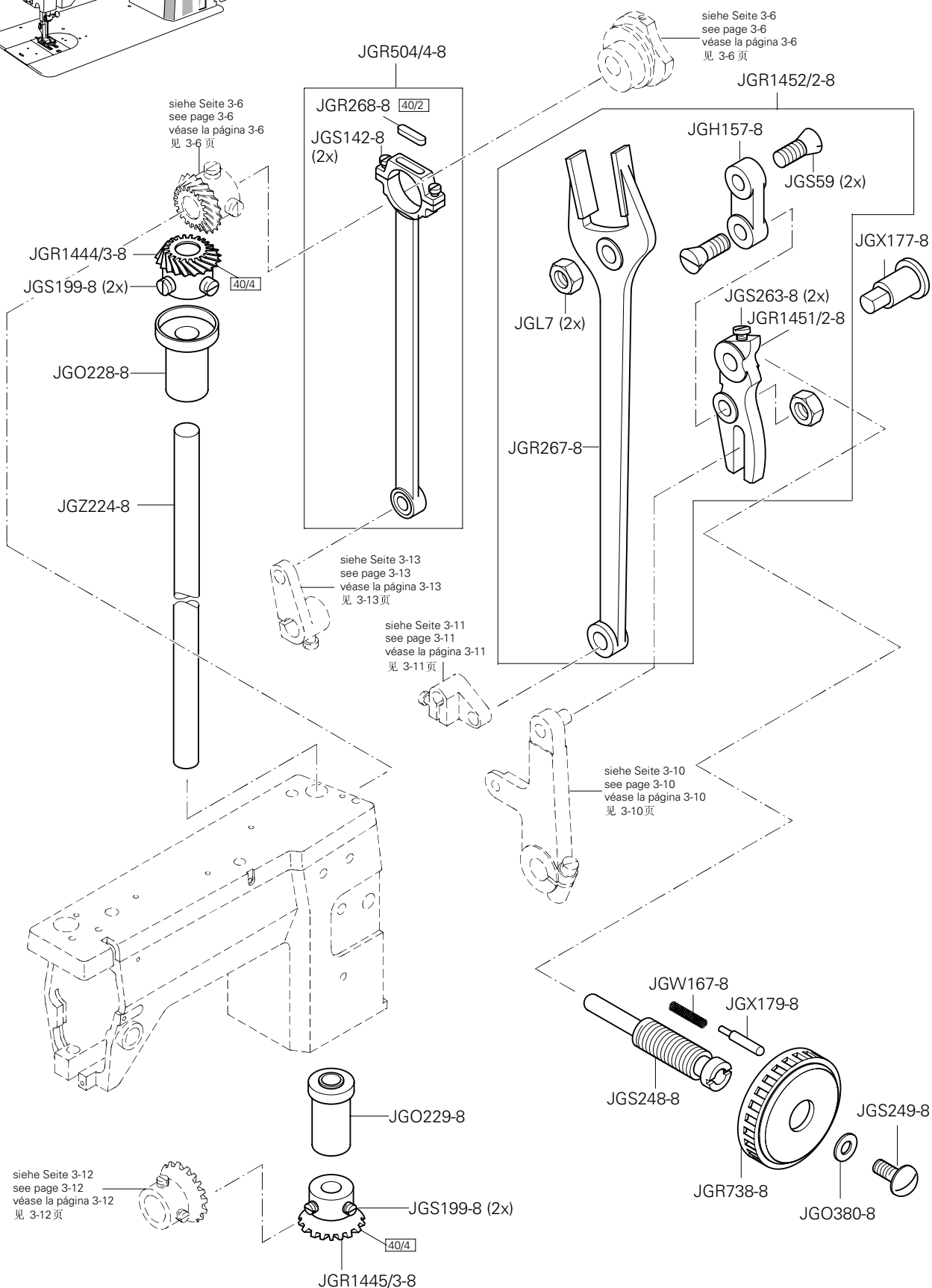




Armteile  
Arm parts  
Piezas del brazo  
机臂零件

PFAFF 114

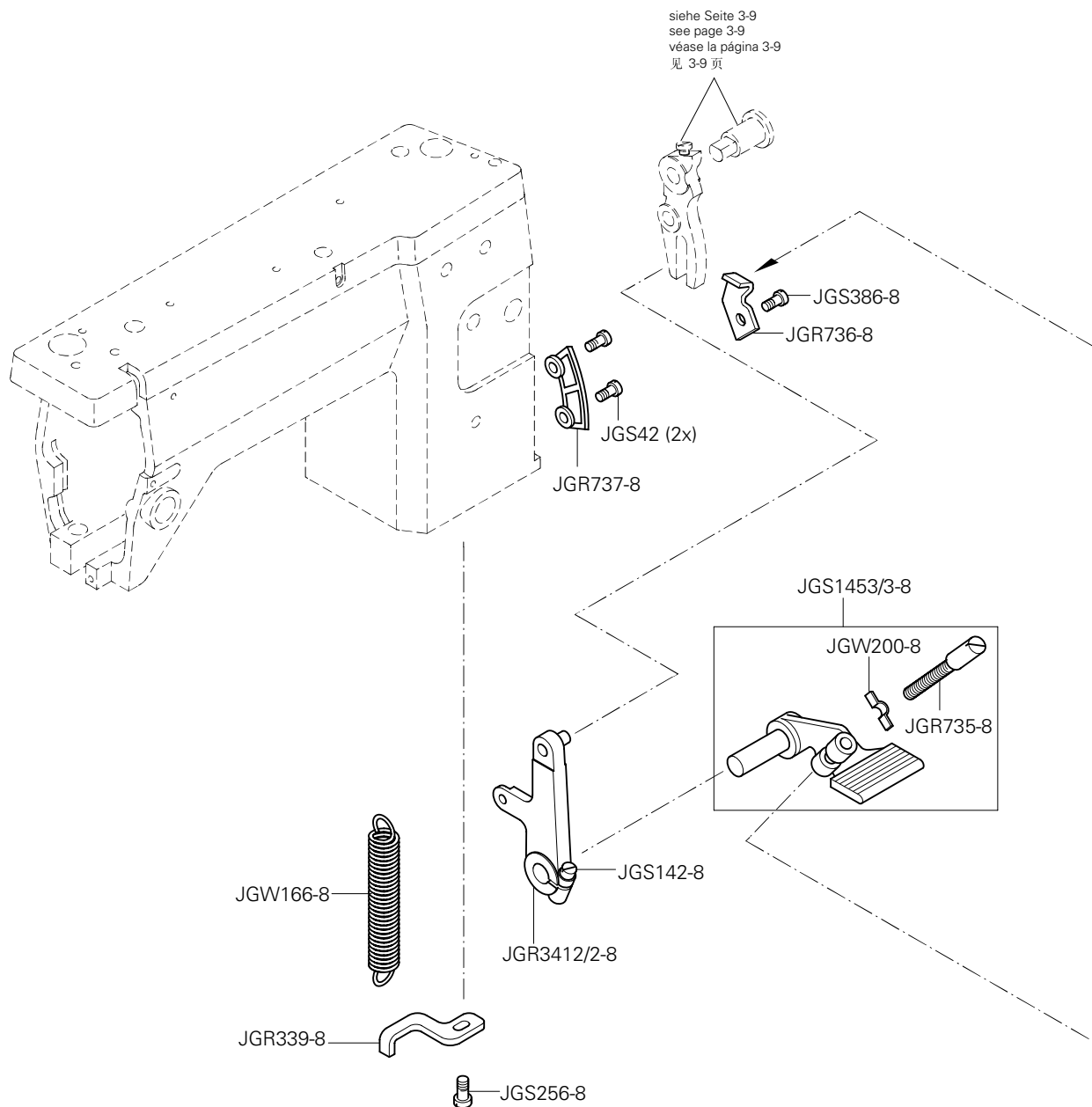
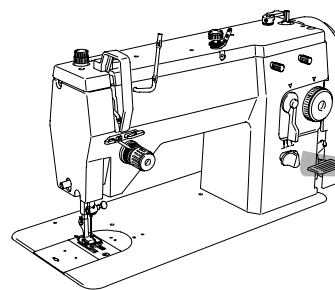
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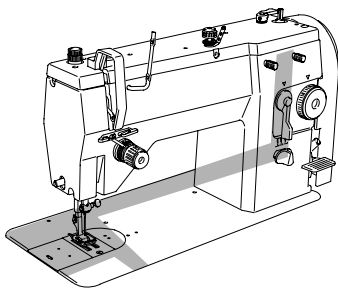


# 3.03

Armteile  
Arm parts  
Piezas del brazo  
机臂零件

PFAFF 114

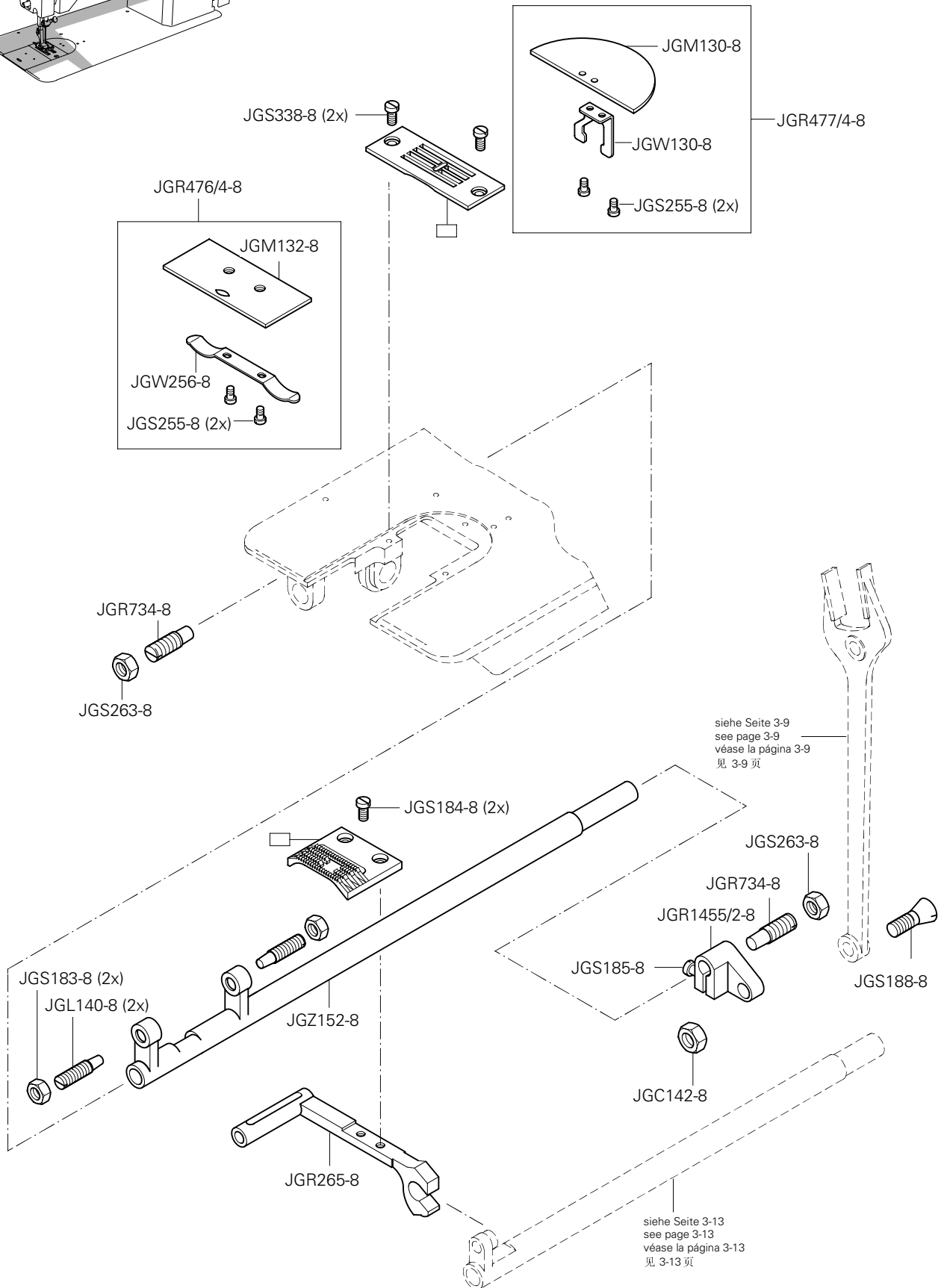




Grundplattenteile  
Bedplate parts  
Piezas del cárter  
底板零件

PFAFF 114

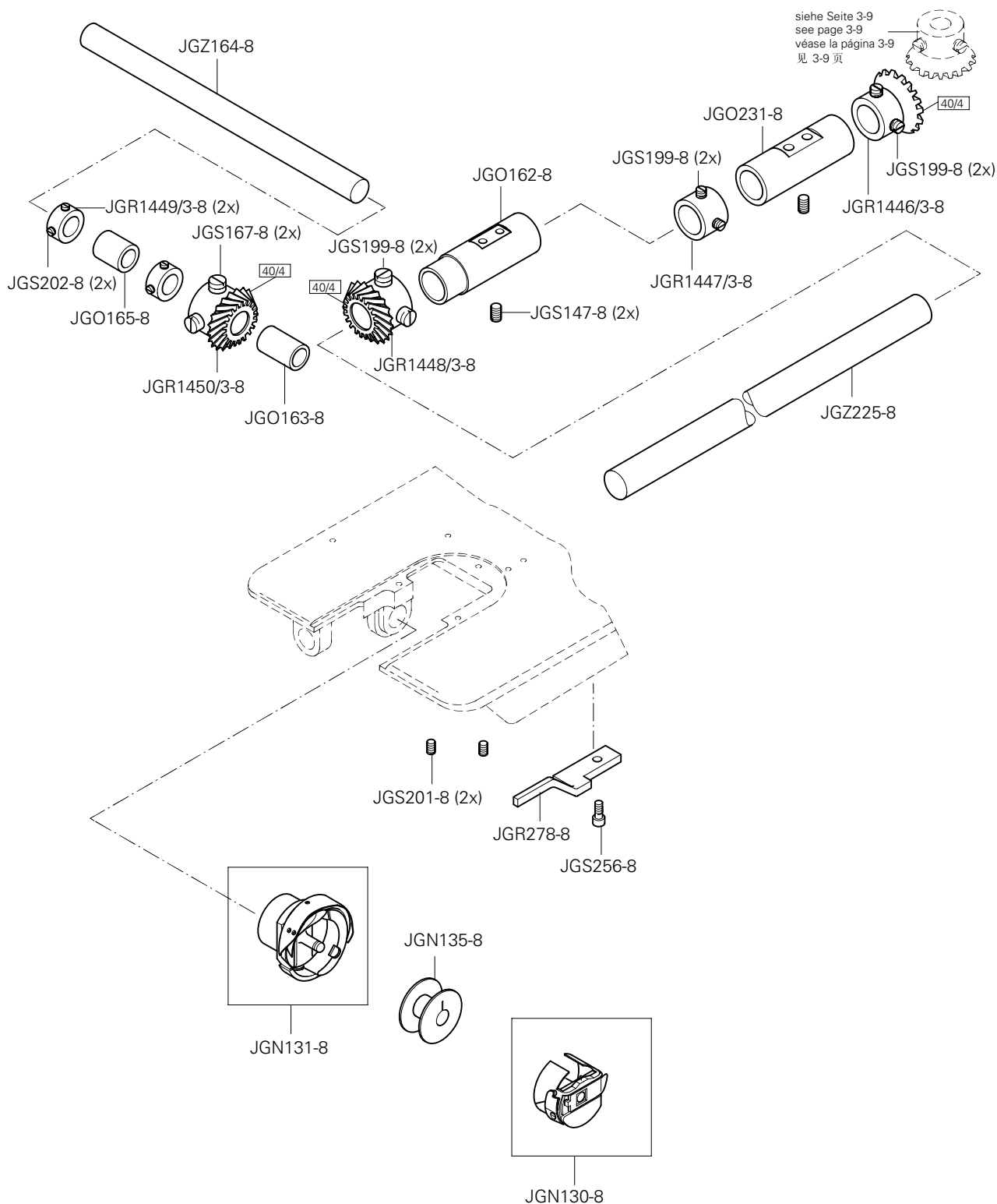
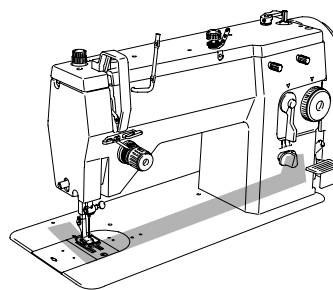
3.04

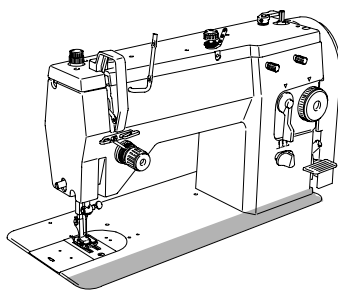


# 3.04

Grundplattenteile  
Bedplate parts  
Piezas del cárter  
底板零件

PFAFF 114

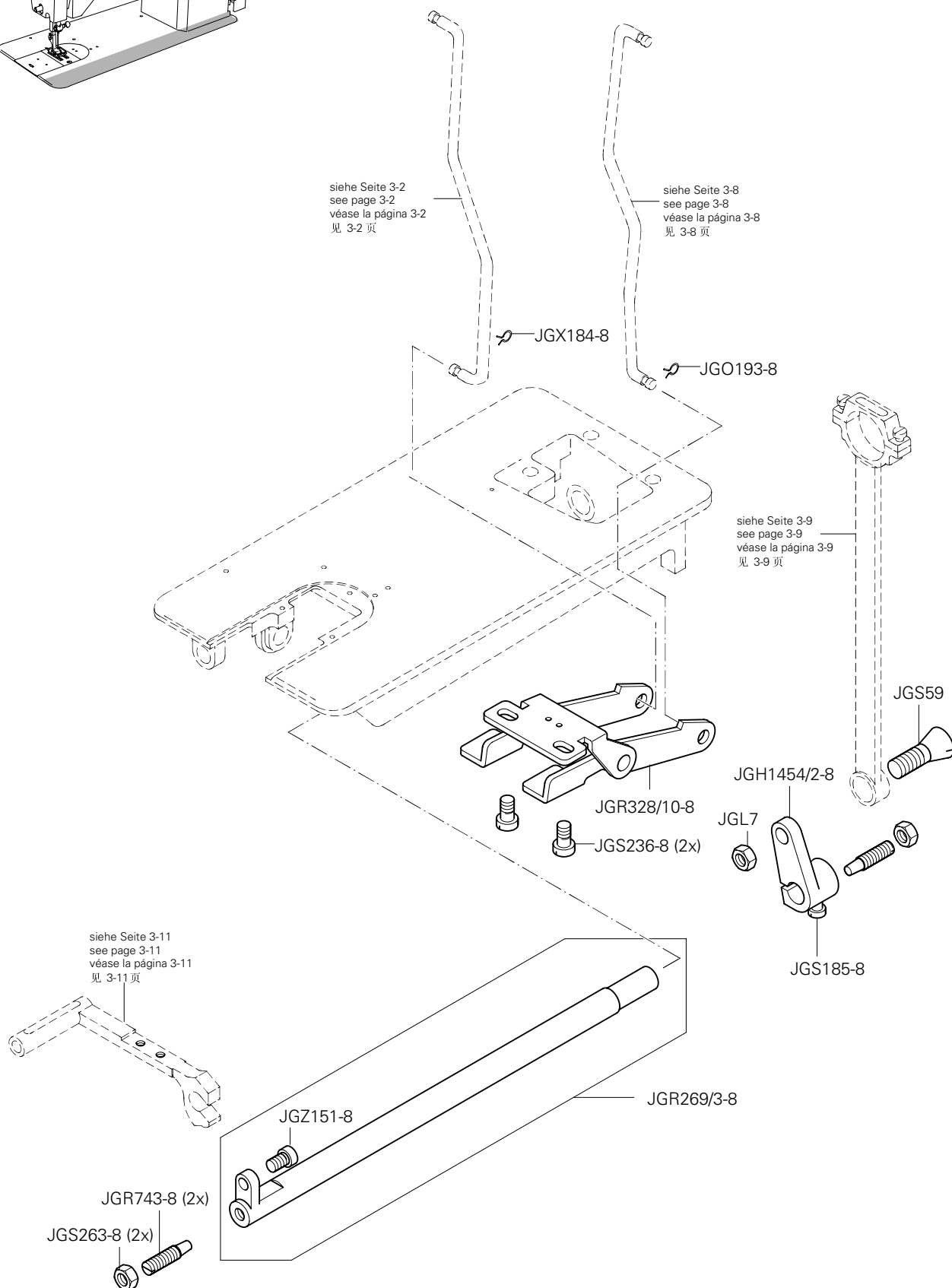


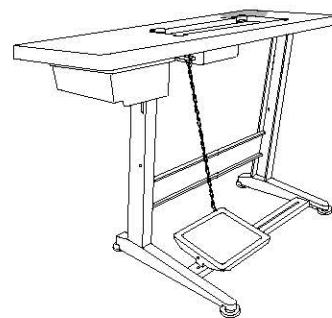


Grundplattenteile  
Bedplate parts  
Piezas del cárter  
底板零件

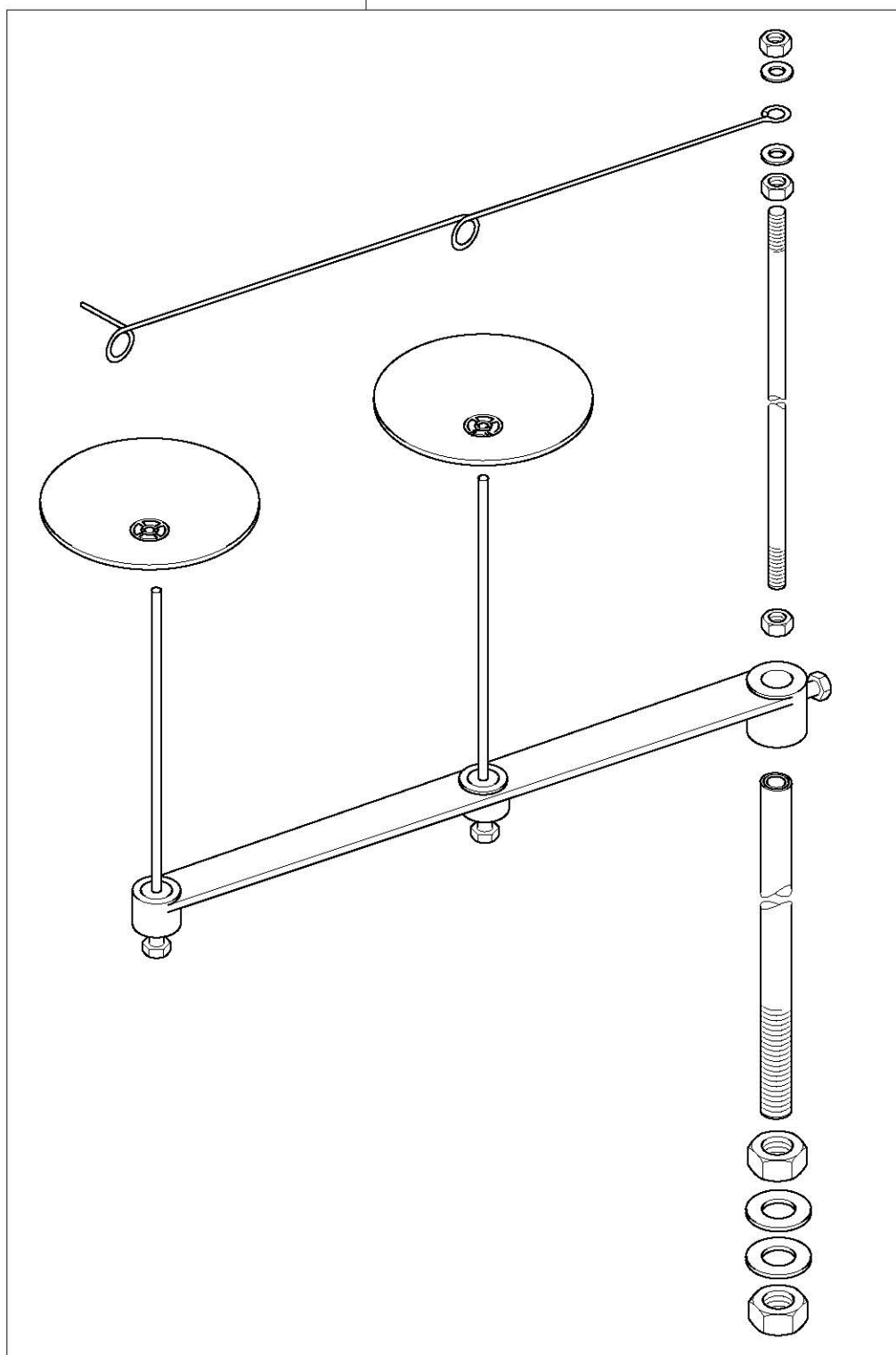
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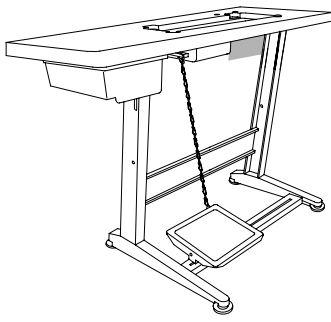
3.04





JGR760/25-8



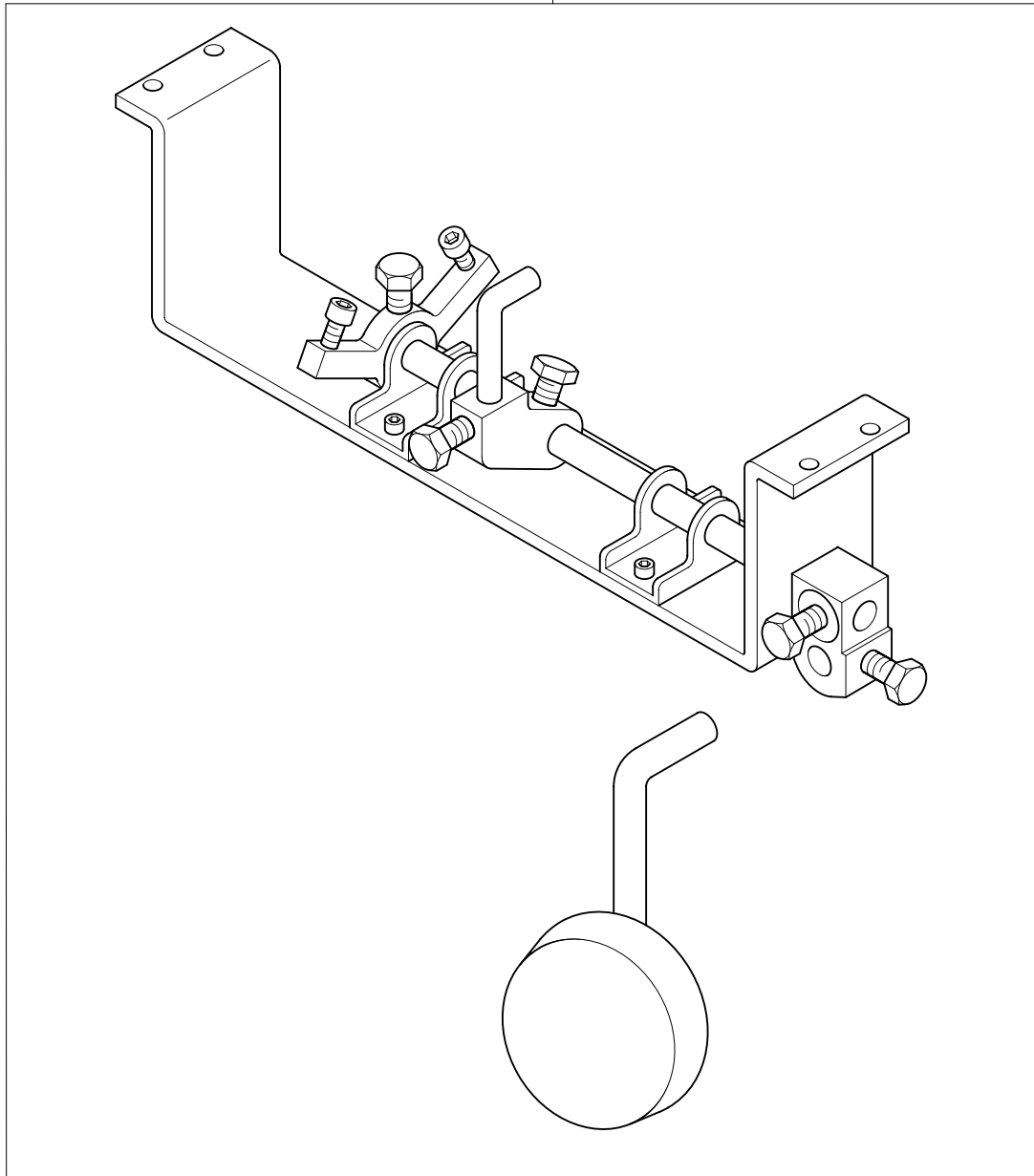


Knielüfterteile  
Knee lifter parts  
Piezas del alzaprensateles por rodillera  
膝松线器零件

PFAFF 114

5

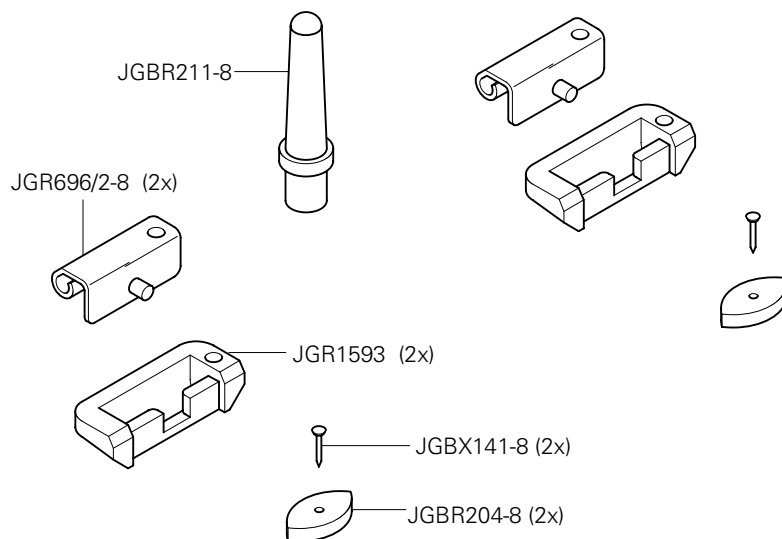
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# 6

Teile zur Tischplatte  
Parts for table top  
Piezas para el tablero  
用于台板的零件

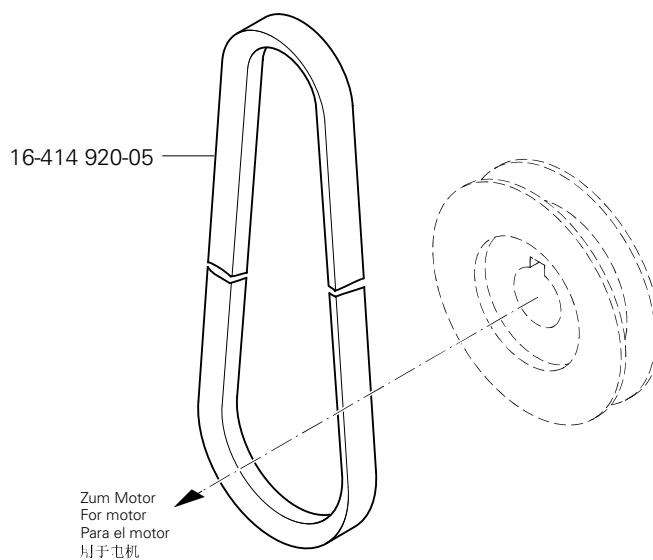
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# 7

Keilriemen  
V-belt  
Correa trapezoidal  
三角皮带

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| Öl<br>Oil<br>Aceite<br>油 | Mittelpunkts-Viskosität bei:<br>Mean viscosity at:<br>Viscosidad media a:<br>中点粘度: |       | Dichte bei:<br>Density of:<br>Densidad a:<br>密度, 在: |                 | Bestellnummer für Behälter mit:<br>Part number for can with:<br>Número de pedido para recipientes con:<br>订货号用于油箱, 带: |                                       |                                           |
|--------------------------|------------------------------------------------------------------------------------|-------|-----------------------------------------------------|-----------------|-----------------------------------------------------------------------------------------------------------------------|---------------------------------------|-------------------------------------------|
|                          | °C                                                                                 | mm²/s | °C                                                  | g/cm³<br>(g/ml) | 1 Liter<br>1 Litre<br>1 Litro<br>1 升                                                                                  | 5 Liter<br>5 Litre<br>5 Litros<br>5 升 | 10 Liter<br>10 Litre<br>10 Litros<br>10 升 |
| 28-011 201-44            | 40                                                                                 | 22,0  | 15                                                  | 0,865           | 91-027 917-91                                                                                                         | 91-027 919-91                         | 91-027 920-91                             |
|                          |                                                                                    |       |                                                     |                 |                                                                                                                       |                                       |                                           |
|                          |                                                                                    |       |                                                     |                 |                                                                                                                       |                                       |                                           |
|                          |                                                                                    |       |                                                     |                 |                                                                                                                       |                                       |                                           |

| Fett<br>Grease<br>Grasa<br>脂 | Penetration<br>Penetration<br>Penetración<br>贯入度 | Tropfpunkt<br>Drip-point<br>Punto de goteo<br>滴点 | Bestellnummer für Behälter mit:<br>Part number for can with:<br>Número de pedido para recipientes con:<br>订货号用于油箱, 带: |               |      |
|------------------------------|--------------------------------------------------|--------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|---------------|------|
|                              |                                                  |                                                  | 0,25 kg                                                                                                               | 0,5 kg        | 1 kg |
| 28-011 202-43                | 375-405                                          | 150                                              |                                                                                                                       | 28-011 202-43 |      |
|                              |                                                  |                                                  |                                                                                                                       |               |      |
|                              |                                                  |                                                  |                                                                                                                       |               |      |
|                              |                                                  |                                                  |                                                                                                                       |               |      |

| Reinigungsmittel<br>Cleansing agent<br>Limpiadores<br>清洁剂 | Bestellnummer für Behälter mit:<br>Part number for can with:<br>Número de pedido para recipientes con:<br>订货号用于油箱, 带: |
|-----------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|
|                                                           | 240 ml                                                                                                                |
| Isoprophyl-Alkohol<br>异丙醇                                 | 95-665 735-91                                                                                                         |

| No.<br>零件号    | Seite<br>Page<br>Página<br>页号 | No.<br>零件号   | Seite<br>Page<br>Página<br>页号 | No.<br>零件号   | Seite<br>Page<br>Página<br>页号 | No.<br>零件号  | Seite<br>Page<br>Página<br>页号 |
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| 28-011 201-44 | 8 - 1                         | JGM130-8     | 3 - 11                        | JGR1439/2-8  | 3 - 2                         | JGR289-8    | 3 - 8                         |
| 28-011 202-43 | 8 - 1                         | JGM132-8     | 3 - 11                        | JGR1440/2-8  | 3 - 2                         | JGR290-8    | 3 - 8                         |
| 91-027 917-91 | 8 - 1                         | JGN130-8     | 3 - 12                        | JGR1441/2-8  | 3 - 7                         | JGR291-8    | 3 - 8                         |
| 91-027 919-91 | 8 - 1                         | JGN131-8     | 3 - 12                        | JGR1442/3-8  | 3 - 7                         | JGR292/2-8  | 3 - 7                         |
| 91-027 920-91 | 8 - 1                         | JGN135-8     | 3 - 12                        | JGR1443/3-8  | 3 - 8                         | JGR294-8    | 3 - 8                         |
| 95-665 735-91 | 8 - 1                         | JGO141-8     | 3 - 3                         | JGR1444/3-8  | 3 - 9                         | JGR296-8    | 3 - 7                         |
| JGBR204-8     | 6 - 1                         | JGO143-8     | 3 - 6                         | JGR1445/3-8  | 3 - 9                         | JGR298-8    | 3 - 7                         |
| JGBR210-8     | 3 - 1                         | JGO162-8     | 3 - 12                        | JGR1446/3-8  | 3 - 12                        | JGR328/10-8 | 3 - 13                        |
| JGBR211-8     | 6 - 1                         | JGO163-8     | 3 - 12                        | JGR1447/3-8  | 3 - 12                        | JGR339-8    | 3 - 10                        |
| JGBS204-8     | 3 - 1                         | JGO165-8     | 3 - 12                        | JGR1448/3-8  | 3 - 12                        | JGR3412/2-8 | 3 - 10                        |
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| JGC178-8      | 3 - 2                         | JGO206-8     | 3 - 5                         | JGR1451/2-8  | 3 - 9                         | JGR379-8    | 3 - 5                         |
| JGH140-8      | 3 - 3                         | JGO208-8     | 3 - 6                         | JGR1452/2-8  | 3 - 9                         | JGR380-8    | 3 - 6                         |
| JGH141-8      | 3 - 3                         | JGO209-8     | 3 - 6                         | JGR1455/2-8  | 3 - 11                        | JGR388-8    | 3 - 8                         |
| JGH143-8      | 3 - 3                         | JGO217-8     | 3 - 8                         | JGR1456/11-8 | 3 - 4                         | JGR389-8    | 3 - 8                         |
| JGH144-8      | 3 - 3                         | JGO218-8     | 3 - 5                         | JGR1457/2-8  | 3 - 4                         | JGR397-8    | 3 - 2                         |
| JGH1454/2-8   | 3 - 13                        | JGO228-8     | 3 - 9                         | JGR1458/6-8  | 3 - 7                         | JGR406/3-8  | 3 - 1                         |
| JGH157-8      | 3 - 9                         | JGO229-8     | 3 - 9                         | JGR1593      | 6 - 1                         | JGR412-8    | 3 - 4                         |
| JGH178-8      | 3 - 7                         | JGO231-8     | 3 - 12                        | JGR225-8     | 3 - 3                         | JGR413-8    | 3 - 1                         |
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| JGK155-8      | 3 - 1                         | JGO380-8     | 3 - 9                         | JGR237-8     | 3 - 4                         | JGR468-8    | 3 - 8                         |
| JGK156-8      | 3 - 1                         | JGP142-8     | 3 - 6                         | JGR238-8     | 3 - 4                         | JGR469-8    | 3 - 8                         |
| JGK160-8      | 3 - 1                         | JGP151-8     | 3 - 6                         | JGR239-8     | 3 - 4                         | JGR474-8    | 3 - 8                         |
| JGK161-8      | 3 - 1                         | JGR1315/18-8 | 5 - 1                         | JGR251-8     | 3 - 3                         | JGR476/4-8  | 3 - 11                        |
| JGL140-8      | 3 - 11                        | JGR1431/12-8 | 3 - 3                         | JGR254-8     | 3 - 3                         | JGR477/4-8  | 3 - 11                        |
| JGL153-8      | 3 - 8                         | JGR1432/6-8  | 3 - 3                         | JGR265-8     | 3 - 11                        | JGR481/2-8  | 3 - 5                         |
| JGL163-8      | 3 - 8                         | JGR1433/5-8  | 3 - 3                         | JGR267-8     | 3 - 9                         | JGR484/4-8  | 3 - 3                         |
| JGL175-8      | 3 - 5                         | JGR1434/5-8  | 3 - 6                         | JGR268-8     | 3 - 9                         | JGR485/5-8  | 3 - 3                         |
| JGL176-8      | 3 - 4                         | JGR1436/3-8  | 3 - 6                         | JGR269/3-8   | 3 - 13                        | JGR504/4-8  | 3 - 9                         |
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| JGR726-8    | 3 - 5                                    | JGS188-8   | 3 - 11                        | JGS291-8   | 3 - 7                         | JGW242-8   | 3 - 1                         |
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| JGR733-8    | 3 - 2                                    | JGS202-8   | 3 - 12                        | JGS362-8   | 3 - 1                         | JGX143-8   | 3 - 3                         |
| JGR734-8    | 3 - 11                                   | JGS212-8   | 3 - 8                         | JGS374-8   | 3 - 1                         | JGX144-8   | 3 - 3                         |
| JGR735-8    | 3 - 10                                   | JGS213-8   | 3 - 8                         | JGS375-8   | 3 - 1                         | JGX154-8   | 3 - 7                         |
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| JGR738-8    | 3 - 9                                    | JGS216-8   | 3 - 7                         | JGS379-8   | 3 - 1                         | JGX179-8   | 3 - 9                         |
| JGR743-8    | 3 - 13                                   | JGS218-8   | 3 - 7                         | JGS383-8   | 3 - 8                         | JGX180-8   | 3 - 4                         |
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| JGS132-8    | 3 - 1, 3 - 3,<br>3 - 8                   | JGS232-8   | 3 - 2                         | JGS42      | 3 - 10                        | JGX191-8   | 3 - 2                         |
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| JGS1453/3-8 | 3 - 10                                   | JGS248-8   | 3 - 9                         | JGT159-8   | 3 - 2                         | JGZ151-8   | 3 - 13                        |
| JGS145-8    | 3 - 4                                    | JGS249-8   | 3 - 9                         | JGU140-8   | 3 - 7                         | JGZ152-8   | 3 - 11                        |
| JGS146-8    | 3 - 4                                    | JGS251-8   | 3 - 6                         | JGW130-8   | 3 - 11                        | JGZ164-8   | 3 - 12                        |
| JGS147-8    | 3 - 1, 3 - 3,<br>3 - 4, 3 - 7,<br>3 - 12 | JGS255-8   | 3 - 11                        | JGW134-8   | 3 - 4                         | JGZ204-8   | 3 - 2                         |
| JGS148-8    | 3 - 4                                    | JGS256-8   | 3 - 8, 3 - 10,<br>3 - 12      | JGW135-8   | 3 - 4                         | JGZ205-8   | 3 - 2                         |
| JGS158-8    | 3 - 3                                    | JGS263-8   | 3 - 9, 3 - 11,<br>3 - 13      | JGW141-8   | 3 - 8                         | JGZ206-8   | 3 - 8                         |
| JGS160-8    | 3 - 3                                    | JGS264-8   | 3 - 2                         | JGW142-8   | 3 - 8                         | JGZ219-8   | 3 - 7                         |
| JGS161-8    | 3 - 3                                    | JGS273-8   | 3 - 8                         | JGW153-8   | 3 - 2                         | JGZ221-8   | 3 - 7                         |
| JGS163-8    | 3 - 3                                    | JGS275-8   | 3 - 5                         | JGW166-8   | 3 - 10                        | JGZ223-8   | 3 - 3                         |
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| JGS166-8    | 3 - 3                                    | JGS277-8   | 3 - 6                         | JGW172-8   | 3 - 5                         | JGZ225-8   | 3 - 12                        |
| JGS167-8    | 3 - 6, 3 - 12                            | JGS279-8   | 3 - 6                         | JGW173-8   | 3 - 5                         | JGZ246-8   | 3 - 5                         |
| JGS168-8    | 3 - 6                                    | JGS280-8   | 3 - 6                         | JGW174-8   | 3 - 5                         |            |                               |
| JGS170-8    | 3 - 6                                    | JGS281-8   | 3 - 8                         | JGW175-8   | 3 - 5                         |            |                               |



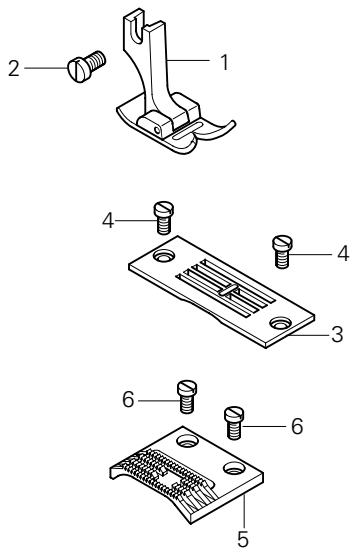
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Unterklassen-Ausstattung

Subclass parts

Composición de las subclases

子机型-设备



| Pos.-Nr.<br>Item No.<br>序号 | Ausführung<br>Model<br>款式 | Stichlänge<br>Stitch length<br>Largo de puntada<br>针距 | Überstichbreite<br>Stitch width<br>Ancho de zig-zag<br>曲折缝迹宽度 | Teile-Nr.<br>Part No.<br>零件号 |
|----------------------------|---------------------------|-------------------------------------------------------|---------------------------------------------------------------|------------------------------|
| 1                          | B♦                        | 5,0                                                   | 9,0                                                           | J GR465/4-8                  |
| 2                          |                           |                                                       |                                                               | J GS231-8                    |
| 3                          | B♦                        | 5,0                                                   | 9,0                                                           | J GM156-8                    |
| 4                          |                           |                                                       |                                                               | J GS338-8                    |

| Pos.-Nr.<br>Item No.<br>序号 | Ausführung<br>Model<br>款式 | Stichlänge<br>Stitch length<br>Largo de puntada<br>针距 | Überstichbreite<br>Stitch width<br>Ancho de zig-zag<br>曲折缝迹宽度 | Teile-Nr.<br>Part No.<br>零件号 |
|----------------------------|---------------------------|-------------------------------------------------------|---------------------------------------------------------------|------------------------------|
| 5                          | B♦                        | 5,0                                                   | 9,0                                                           | J GM160-8                    |
| 6                          |                           |                                                       |                                                               | J GS184-8                    |
|                            |                           |                                                       |                                                               |                              |
|                            |                           |                                                       |                                                               |                              |



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